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(71) Applicant (for all designated States except US): ASH-  
WYN INNOVATIONS PTY LTD [AU/AU]; 448 Wilson  
Street, Darlington, New South Wales 2008 (AU).

(72) Inventor; and

(75) Inventor/Applicant (for US only): SARMA, Vimala,  
Devi [AU/AU]; 448 Wilson Street, Darlington, New South  
Wales 2008 (AU).

(74) Agent: MARTIN, Michael, A E; M A MARTIN & AS-  
SOCIATES, Level 11, Tower B, Zenith Centre, 821 Pacific  
Highway, Chatswood, New South Wales 2067 (AU).

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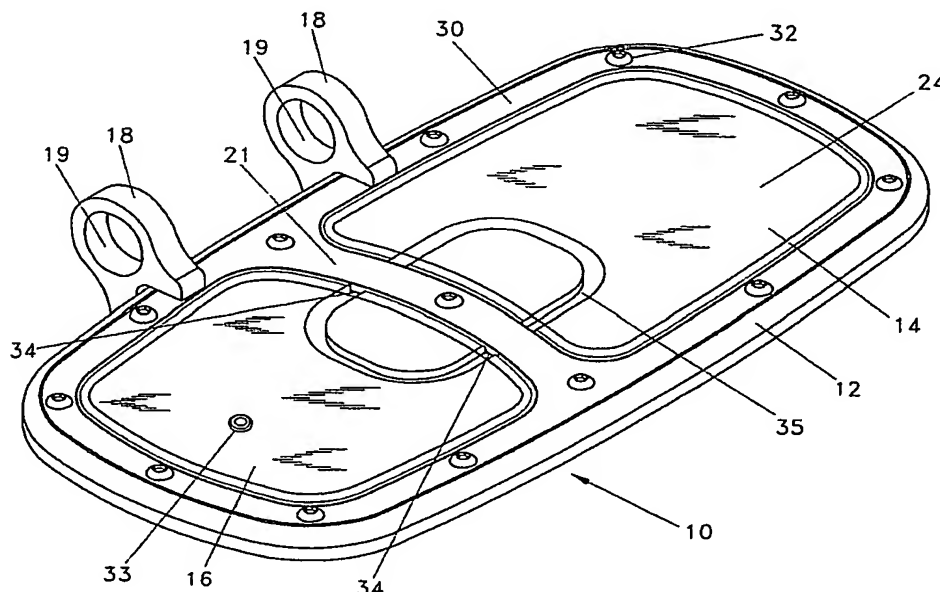
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(54) Title: LEG EXERCISE DEVICE



(57) Abstract: A foot and/or leg-exercising device (10) has a first sealed chamber (14) and a second sealed chamber (16) that are interconnected via one or more passageways (34). The chambers (14, 16) are of variable volume and fluid within one chamber may be pumped to the other chamber using the feet and/or legs. In one embodiment each foot is provided with a first chamber and a second chamber and fluid is pumped by a heel and toe rocking action of each foot. The chambers for both feet may be interconnected to allow pumping by an up and down action of the legs.



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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

Leg exercise deviceTechnical Field

This invention relates to a leg exerciser and more particularly to a device that allows exercise of the lower legs when sitting or lying.

5 Background Art

When sitting or lying relatively still for long periods of time pooling of fluids occurs in the lower legs. This results in an increased risk of deep vein thrombosis (DVT) occurring in the lower legs or pulmonary embolisms. Although DVT has become well known due to a higher incidence occurring with long haul air travel,  
10 sitting still for long periods, such as in trains, buses or wheelchairs or lying, such as in a hospital bed, is also believed to result in DVT in some people. Leg and/or foot exercise whilst sitting or lying is believed to reduce the risk of DVT occurring. Exercising the feet and legs is also recommended for rehabilitation after hospitalisation or immobilisation for any reason, including after operative  
15 procedures, injure, stoke, etc. for example, when a person has been injured and has been relatively immobile for some time, wasting of muscles occurs. Providing a device that allows a person to exercise their lower legs whilst lying or sitting also provides therapeutic effects and allows the person to reduce or prevent muscle wasting or to rebuild muscle that has wasted in their lower legs. The invention  
20 provides a device to enable a sitting or lying person to exercise their lower legs and/or feet.

Disclosure of the Invention

In one broad form the invention provides a device having a relatively rigid base and at least one first variable volume chamber mounted on or partially defined by  
25 the base, at least one second variable volume chamber mounted on or partially defined by the base and one or more passageways interconnecting the at least one first chamber with the at least one second chamber and a volume of fluid less than the combined maximum volume of the first and second chambers being located in at least one of the at least one first and second chambers.

The base is preferably adapted to be attached to another object, so that it may be used as a footrest. The base may include integral mountings or may be produced so that different mountings may be attached to itself.

The first and second chambers may be defined at least partially by a flexible wall  
5 or membrane. The chambers may be defined with a movable piston member sliding in a cylinder. When a flexible wall membrane is used, it may be formed of an elastic material or a substantially inelastic material.

Where part of a chamber wall is flexible, the volume of one chamber may be reduced by pressing directly on the flexible wall. The volume may also be reduced  
10 indirectly by pressing on a pressure plate or the like that in turn, directly or indirectly, presses on the flexible wall or otherwise reduces the volume of the chamber.

Where the user pushes directly on the chamber walls, the chambers are preferably sized and positioned so that one or both of the user's feet each rest on one or both  
15 of the first and second chambers. Using each leg or foot alternately pumps fluid between the first and second chambers.

One preferred embodiment has one first chamber and one second chamber for each foot but multiple first chambers and/or multiple second chambers for each foot are within the scope of the invention.

20 In another embodiment the at least one first chamber is provided for one foot and the at least one second chamber is provided for the other foot.

In one preferred form the device includes at least one flexible membrane attached to the base. The base and the at least one flexible membrane define at least one first chamber or at least one second chamber or both at least one first chamber and  
25 at least one second chamber.

In one embodiment there is a single flexible membrane mounted on each base and it and the respective base define one first chamber and one second chamber.

Preferably the base has a recess for each chamber. However, the base may have a non-recessed surface on which the flexible membrane is mounted. The space between the surface and the flexible membrane defines the chamber.

In one embodiment the flexible membrane is preferably secured to the base with a figure 8 clamp. The central part of the clamp serves to delineate two chambers.  
The clamp is preferably recessed so as not to extend above the general plane of the top surface of the base.

The base may have one or more recesses located underneath the central part that provide fluid communication between the first and second chambers but other devices, such as internal or external bore or tubes or valves, may be used to communicate the chambers with each other.

The chambers may be sealed or one or more openings may be provided through which fluid may be selectively introduced into or removed from the chambers. This enables the user to modify the size of the chambers and characteristics of the device. The openings also allow fluid to be expelled from the chambers, so allowing the volume of both sets of chambers to be simultaneously reduced toward the minimum volume, such as when the device is stored or otherwise not used. In preferred embodiments the fluid is a gas and more preferably air. However, other gases may be used. Liquids may also be used.

The volume of the first and second chambers may be the same or different. More than one passageway may be provided between the chambers. The resistance to fluid flow between the chambers may be the same in both directions or it may be different.

The passageways may include flow restrictors to control fluid flow and the resistance to fluid flow.

Two or more passageways may be provided, split into two or more groups. One group may allow fluid flow from the first to the second chambers but not from the second to the first. Another group may allow fluid flow from the second chambers

to the first but not from the first to the second. One-way valves in the passageways may be provided to achieve this. The passageways and/or valves may be configured to provide the same or different resistance to fluid flow. Alternatively, one group may allow fluid flow in both directions whilst another group may only  
5 allow fluid flow in a single direction. It will be appreciated that it is within the scope of the invention that the passageways may be configured to provide symmetrical or asymmetrical resistance to fluid flow as desired.

Where a single passageway is provided, symmetric or an asymmetric resistance to flow may be provided. This may be achieved by providing a suitable flow  
10 restrictor located in the passageway. An asymmetric flow restrictor is one in which fluid flow in one direction is less restricted than in the other direction.

In one embodiment of the invention the base is provided with first and second portions mounted to each other about a hinge line. The first portion may include one or more first chambers and the second portion may include one or more  
15 second chambers. Alternatively, both portions may each include first and second chambers.

In one preferred embodiment, pushing downwards with the ball of the user's foot reduces the volume of the first chambers whilst pushing downwards with the heel of the user's foot reduces the volume of the second chambers. As the volume of a  
20 set of chambers is reduced the volume of the other set of chambers is increased.

The chambers provided for each foot may be independent of the chambers provided for the other foot. However, in one embodiment valves are provided to selectively link the first chamber(s) provided for one foot with the first chambers provided for the other foot and to isolate the first chambers of one foot from the  
25 second chambers of that foot. The valve may also serve to connect the second chambers with each other. The valve may be configured so that first and second chambers are linked at the same time or so that only one set is connected at one time. Thus the valve may have four settings: normal, first chambers only, second chambers only and first and second chambers simultaneously.

**Brief Description of the Drawings**

Figure 1 is a top plan view of a first embodiment of the invention.

Figure 2 is a perspective view from above of the first embodiment.

Figure 3 is an end view of the first embodiment.

5 Figure 4 is a perspective view from below of the first embodiment.

Figure 5 is a cross-sectional view of the first embodiment taken along line AA in figure 1.

Figure 6 is a cross-sectional view of the embodiment of figure 1 taken along line BB in figure 1

10 Figure 7 is a plan view of a second embodiment of the invention in an open position.

Figure 8 is a cross-sectional view of the second embodiment, taken along line CC in figure 7.

Figure 9 is a cross-sectional view of the second of embodiment, taken along line  
15 CC in figure 7 but when in the closed position.

Figure 10 schematically shows one configuration of the valve and linking of the chambers of the second embodiment of the invention.

Figure 11 schematically shows a second configuration of the valve and linking of the chambers of the second embodiment of the invention.

20 Figure 12 shows a perspective view of a third embodiment of the invention.

**Best Mode of Carrying out the Invention**

Referring to figures 1 to 6 there is shown a leg exercise device 10.

The device 10 has a base 12 and two chambers 14 and 16. The chambers 14 and 16

are each defined by the space between the top surface 22 of the base 12 and a flexible membrane 24 that extends over the top surface. The flexible membrane 24 is sealed to the top surface 22. The flexible membrane 24 is preferably a sheet of silicon type plastics. Other plastics, rubbers or any other suitable material may be  
5 utilised. Sheets comprised of multiple layers of materials may also be used.

In this embodiment the top surface 22 is provided with a figure 8 recess 26. A clamping member 30 is located within the recess 26 and sandwiches the flexible membrane 24 between itself and the base member 12. The clamping member 30 is secured to the base member 12 by a series of fasteners 32 that extend through  
10 apertures in the clamping member 30 and the membrane 24 to engage the base 12. Preferably these fasteners are screw fasteners, allowing relatively easy assembly and maintenance of the device. Permanent fixings may be used instead. The flexible membrane 24 is substantially impervious to the fluid to be used in the chambers. When air is used and one or more inlets are provided to inflate the  
15 chambers, the membrane need not be absolutely impervious, so long as leakage occurs over a much greater time frame than each period of use. Thus leakage measured in days or weeks or longer will be acceptable. It will be appreciated that the base unit 12 must be similarly impervious.

The embodiment of figure 1 has a base formed of metal but other materials, such  
20 as plastics, polymer materials or fibre-reinforced composites may be utilised. The membrane 24 need not be secured to the base 12 utilising a separate clamping mechanism. The membrane may be secured utilising glue, adhesive or by welding the membrane to the base. Where glue or welding is utilised the base need not have a recess corresponding to recess 26. Instead the flexible membrane 24 may be  
25 secured to the top surface 22 of the base 12. Whilst a single membrane 24 is utilised for multiple chambers, it will be appreciated that separate membranes may be utilised for each chamber.

The chambers need not be partially defined by the base and instead may be fully formed of a flexible membrane, such as a bag that is supported on or in the base.



When the membrane(s) are clamped, a single clamping member may be utilised or separate clamping members may be utilised for each chamber. Obviously other mechanical fastenings may be used to secure the membrane(s) to the base. It will be appreciated that each clamping member 30 need not be a unitary component but  
5 may be formed of one or more individual pieces.

The base 12 is provided with an inlet valve 33 through which air or another fluid may be introduced into the chamber 16. This allows air to be selectively added or removed from the chambers. The valve may be of the type commonly used with car and bicycle tyres. Other valves may be used as desired. Although not shown,  
10 an integral hand or foot operated pump may be incorporated in the device so as to allow the user to easily pump up the chambers. The pump may be formed by providing a recess in the upper surface 22 of the base that is overlaid and sealed by the flexible membrane 24. Two one-way valves (one to allow air into the chamber and one to allow air out of the chamber) and a connection to the inlet 33 allow the  
15 user to pump air into the chambers 14 & 16 merely by repeatedly depressing the flexible membrane over the pump recess.

One of the chambers may have a captive grub screw or the like closing an opening, so that loosening of the grub screw allows air to be expelled from the chambers.

The chambers 14 and 16 communicate with each other via passageways 34 that  
20 extend under the central part 21 of the clamp 30. These passageways 34 are defined by recesses 35 in the upper surface of the base that pass under the central part 21 with the flexible membrane 24 clamped against the open mouth of the recesses 35 by part 21. The passageways are sufficiently small that there is significant resistance to air flow between the two chambers 14 and 16.

25 The recesses 35 extend in a U shape so that as the flexible membrane is pushed downwards air may still flow to the passageways 34. If desired the recesses may have a grid type arrangement extending over substantially the entire base surface of each chamber. If desired, a recess may be provided in the top surface for one or each chamber that extends under all of substantially all of the membrane, so as to

provide a greater volume for each chamber and allow the membrane to be depressed into the recess.

The passageways 34 have no valve structure and the resistance to fluid flow is solely due to their size. The passageways need not be partially defined by the  
5 membrane but may be bores extending fully within the base 12 or external tubes. It will be appreciated that the device is not limited to having two passageways and that any number of passageways from one upwards may be provided. The number and size of the passageways will be determined with reference to the fluid used and the resistance desired.

10 One or more valve or flow restrictor mechanisms (not shown) may be provided to control fluid flow. The valves may be configured so that there is less resistance to fluid flow in one direction compared to fluid flow in the opposite direction. The valves may be user adjustable so that the user may adjust the resistance to fluid flow. The user may also vary the resistance by modifying the amount of air in the  
15 chambers. More air may result in higher resistance.

Whilst the passageways extend between the two chambers via the central part 21, it will be appreciated that this is not critical and it is merely necessary that the two chambers be in fluid communication with each other.

The base is sized so that, in use, the heel of a user's foot rests on the flexible  
20 membrane 24 of the lower chamber 16 and the ball of the foot rests on the membrane of the upper chamber 14. By alternately pushing with the ball of the foot and then the heel of the foot the user pumps fluid between the two chambers and exercises the lower leg of the user. The flexible membrane depresses as fluid flows out of the chamber and rises as fluid flows into the chamber and so the foot  
25 moves about the ankle as this occurs.

The device 10 is intended to be used on a wheelchair or bed and preferably pivotally clips to the leg of a wheelchair or bed frame as desired. When mounted on a wheelchair, it is intended that there be two devices, one for each foot, that

replace the footrests normally found on wheelchairs. Similarly two such devices may be mounted at the foot of a bed, such as on a movable panel. To allow this, the device includes two mountings 18 that are attached to the base by bolts 23 screwed into the rear surface of the base 12. These mountings include a central  
5 bore 19 to allow mounting on a tubular section of a bed or wheelchair. It will be appreciated that the mountings may be formed integrally with the base, may have different configurations and, if separate, may be attached to the base by other types of fastenings.

It will be appreciated that, in use, a pair of chambers will be provided for each  
10 foot. A single base unit may be provided with two sets of chambers, one set for each foot. Alternatively, two units as per figures 1 to 3 may be provided, one for each foot.

Figures 7 to 11 show a second embodiment of the invention intended for use in public transport vehicle, such as airplanes, trains and long haul coaches. The  
15 device 50 is intended as a replacement for the footrests commonly found in these vehicles. The device 50 comprises an upper base unit 52 and a lower base unit 54 connected to each other about a hinge 56. The two base units 52, 54 are rotatable between an open position (figs 7 and 8) in which they lie generally in a plane and a closed position in which the lower base unit lies on top of the upper base unit  
20 (figure 9) at approximately 180° to the open position. The upper base unit 52 is provided with mountings 57 by which it may be mounted to a seat in front of the seat of the user. The mounting 57 preferably allows the upper base unit 52, together with the lower base unit 54, to be pivoted out of the way when desired.

The two base units are sized so that a user may place their two feet side by side on  
25 the device with the heels of the feet resting on the lower base unit and the balls of the feet on the upper base unit.

Located on the upper surface of the upper base unit 52 are two upper chambers 58 and 60. As with the first embodiment these chambers are partially defined by a flexible membrane 62 that, in use, extends above the general plane of the upper

surface 64 of the upper base unit 52.

The lower base unit 54 is similar to the upper base unit 52 and is provided with lower chambers 66 and 68. These chambers are also partially defined by flexible membranes 70 that, in use, extend above the general plane of the upper surface 72  
5 of the lower base unit 54.

The upper and lower chambers 58, 60, 66, 68 communicate with each other via tubes 74 that connect to the rear of the base units 52, 54 and communicate with the chambers via passageways 76 extending through the respective base unit to open within the chambers.

10 The tubes extend to a valve unit 80 positioned on the upper base unit 52. The valve unit 80 controls how the chambers communicate with each other.

Referring to figure 10, the valve 80 is in a first position in which the left hand chambers communicate with each other and the right hand chambers communicate with each other. The tubes 74a and 74b from chambers 58 and 66 communicate via  
15 valve passageway 82 whilst tubes 74c and 74d communicate via valve passageway 84.

The valve 80 may be changed to a second position (figure 11) in which the upper chambers communicate with each other via passageway 82 and the lower chambers communicate with each other via passageway 84. This is achieved  
20 merely by rotating the valve mechanism 90 degrees using control knob 86. It will be appreciated that each 90° rotation in either direction changes the connections between the two configurations.

When the left hand chambers are connected together and the right hand chambers the device operates in a heel and toe manner, with each foot/leg moving  
25 independently of each other.

When the upper and lower chambers communicate with each other the device has a leg pumping action, where one leg rises whilst the other falls.

Figure 12 shows a leg exercise device 100 having a shell 102 and two chambers 104 and 106 located within the shell 102. A top surface of each chamber 104, 106 is accessible to the user via apertures 108 and 110 in the shell. The chambers 104 and 106 are air filled bags that communicate with each other via tubes and/or

5 passageways (not shown). An inlet valve (not shown) allows the chambers to be inflated with air. The chambers are located side by side and are sized so that a user may place a left foot in the left hand aperture 108 onto the top of the left hand chamber 104 and a right foot in the right hand aperture 110 onto the top of the right hand chamber 106.

10 The passageway(s) that allow air to flow between the two chambers 104 and 106 include a sensor (not shown) that detects cycling of the air between the two chambers. This may be a pressure sensor or an airflow sensor or any other suitable sensor. The sensor is connected to a display unit 112 that displays a count of the number of cycles performed by the user. The display may be a count up or a count

15 down display or may be set to either by the user. The device also includes a timer and a warning light 114, preferably a light emitting diode type light, which flashes after predetermined periods on no use, so as to remind the user that it is time to use the device again. The time period may be fixed or may be user selectable.

While this invention has been particularly shown and described with reference to a

20 preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the spirit and scope of the invention as described herein.

### **Industrial Applicability**

The invention has application in providing a foot and/or leg-exercising device.

**The Claims**

1. A leg exercise device having:

a relatively rigid base;

5 at least one first variable volume chamber mounted on or partially defined by the base;

at least one second variable volume chamber mounted on or partially defined by the base;

at least one passageway interconnecting the at least one first chamber with the at least one second chamber,

10 a volume of fluid less than the combined maximum volume of the first and second chambers being located in at least one of the at least one first and second chambers;

15 a first surface sized and located to receive a first part of a user's foot and convey compressive force between the first part and at least one first chamber, and

a second surface sized and located to receive a second part of a user's foot and convey compressive force between the second part and at least one second chamber.

2. The device of claim 1 wherein said first and second parts are on the same foot.

20 3. The device of claim 1 wherein said first and second parts are on different feet.

4. The device of any one of the preceding claims wherein said first surface includes at least part of at least one of the first chambers.

5. The device of any one of the preceding claims wherein said second surface includes at least part of at least one of the second chambers.

6. The device of any one of the preceding claims wherein at least part of one of the first and second chambers is defined by a flexible wall or membrane.
7. The device of claim 6 wherein the flexible wall membrane is formed of an elastic material.
- 5 8. The device of claim 6 wherein the flexible membrane is formed of a substantially inelastic material.
9. The device of any one of the preceding claims further including at least one flexible membrane attached to the base, the base and at least part of the at least one flexible membrane defining at least one first chamber.
- 10 10. The device of claim 9 wherein the at least one flexible membrane defines at least one first chamber and at least one second chamber.
11. The device of claim 9 wherein the base has a recess for each chamber.
12. The device of claim 9 wherein the base has a substantially non-recessed surface on which the flexible membrane is mounted.
- 15 13. The device of claim 9 wherein the flexible membrane is secured to the base with at least one clamp.
14. The device of claim 9 wherein the at least one passageway includes at least one recesses in a surface of the base.
15. The device of any one of the preceding claims wherein the at least one  
20 passageway includes at least one external tube communicating one chamber with at least one other chamber.
16. The device of any one of the preceding claims wherein the base includes first and second portions mounted to each other about a hinge line.
17. The device of claim 16 wherein the first portion includes at least one first  
25 chamber.

18. The device of claim 16 or claim 17 wherein the second portion includes at least one second chamber.
19. The device of any one of claims 16 to 18 wherein both portions each include at least one first and at least one second chamber.
- 5 20. The device of any one of the preceding claims including at least one opening to at least one chamber through which fluid may be selectively introduced into or removed from the chamber.
21. The device of any one of the preceding claims wherein the maximum volume of each of the first and second chambers is the same.
- 10 22. The device of any one of the preceding claims wherein the resistance to fluid flow between the first and second chambers is the same in both directions.
23. The device of any one of the preceding claims including at least one first chamber and at least one second chamber for each of the user's two feet and at least one valve operable to selectively link at least one first chamber provided  
15 for one foot with at least one first chamber provided for the other foot and to isolate the at least one first chamber from the at least one second chamber.
24. The device of claim 23 wherein the at least one valve is operable to selectively link at least one second chamber provided for one foot with at least one second chamber provided for the other foot.
- 20 25. The device of any one of the preceding claims having one first chamber and one second chamber for each foot.
26. The device of any one of the preceding claims only having at least one first chamber for one foot and only at least one second chamber for the other foot.
27. The device of any one of the preceding claims including at least one mounting  
25 for attachment of the device to another object.



28. The device of any one of the preceding claims wherein the base comprises a footrest for one or two of a user's feet.
29. The device of any one of the preceding claims wherein the fluid is a gas.
30. The device of any one of the preceding claims wherein the fluid is air.
- 5 31. The device of any one of the preceding claims wherein the fluid is a liquid.
32. An article of furniture including the device of any one of the preceding claims.

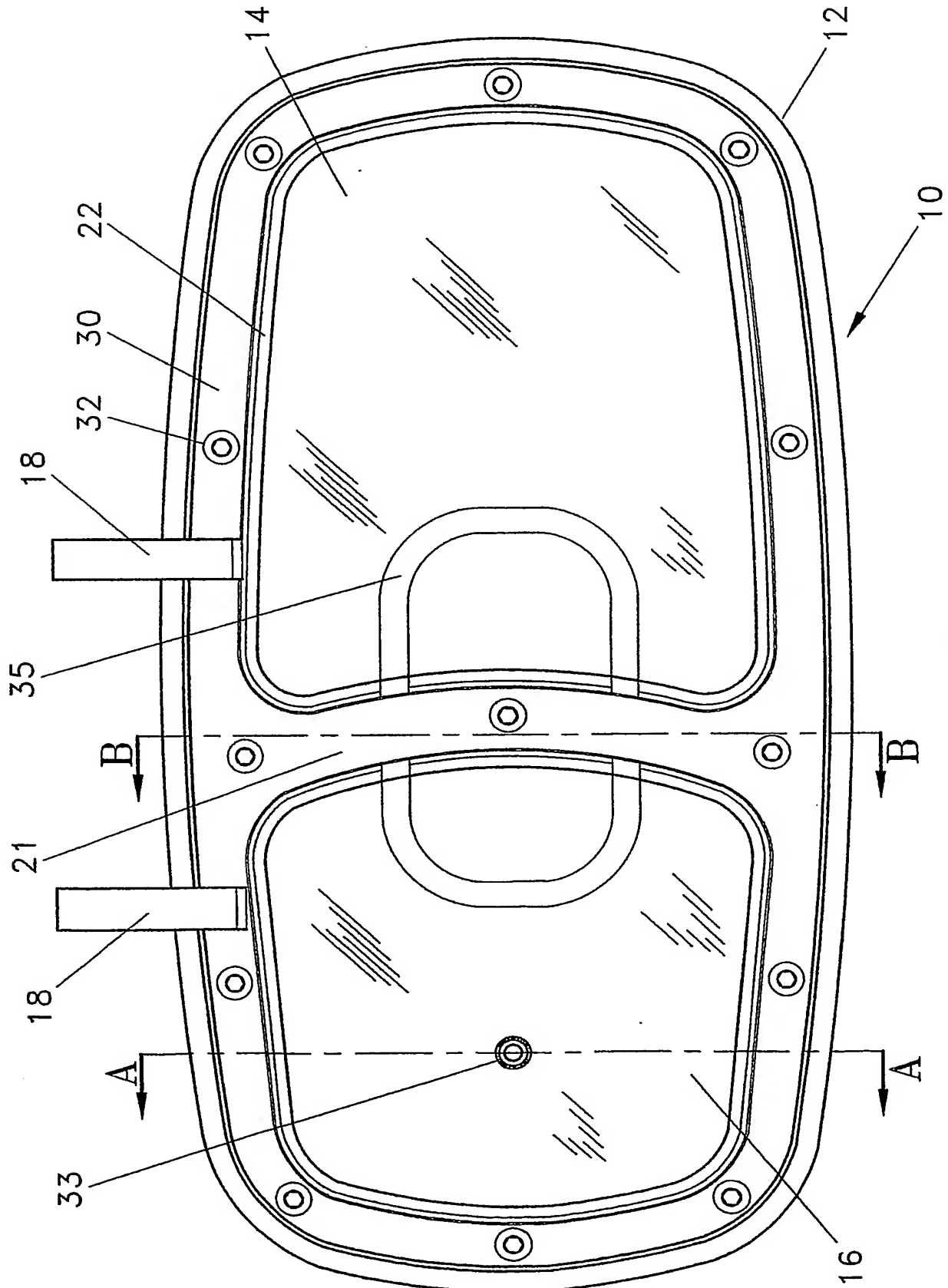


Fig.1



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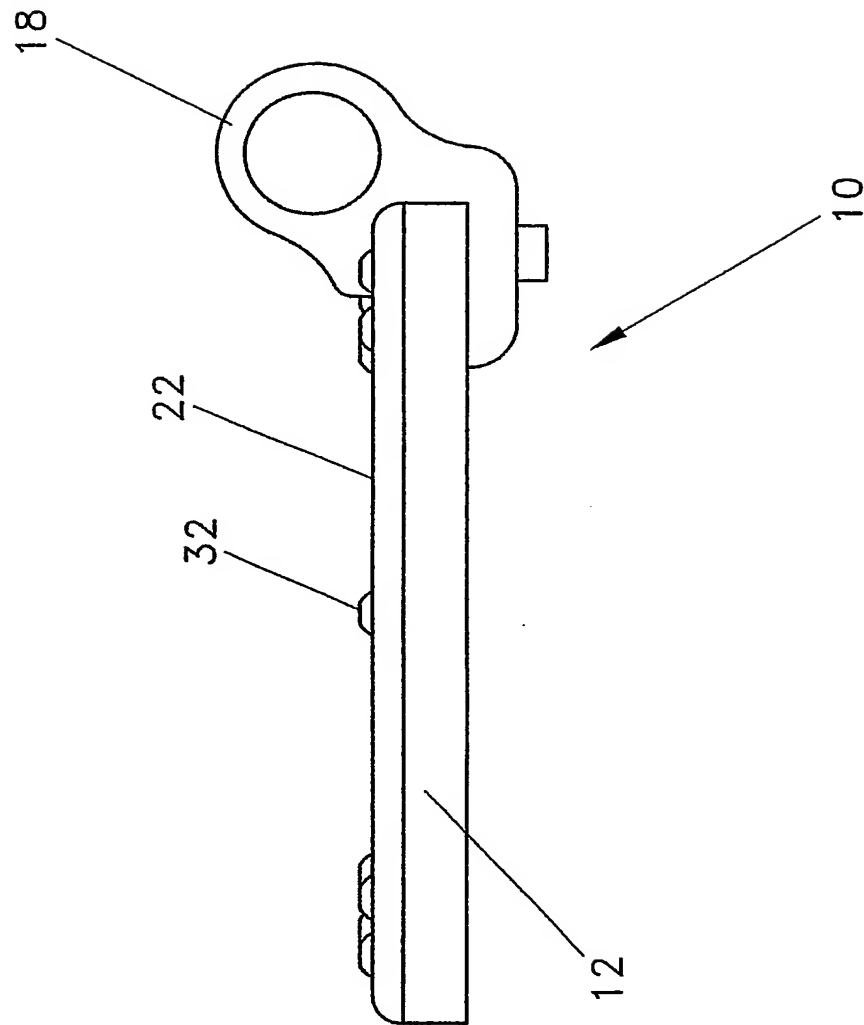


Fig. 3

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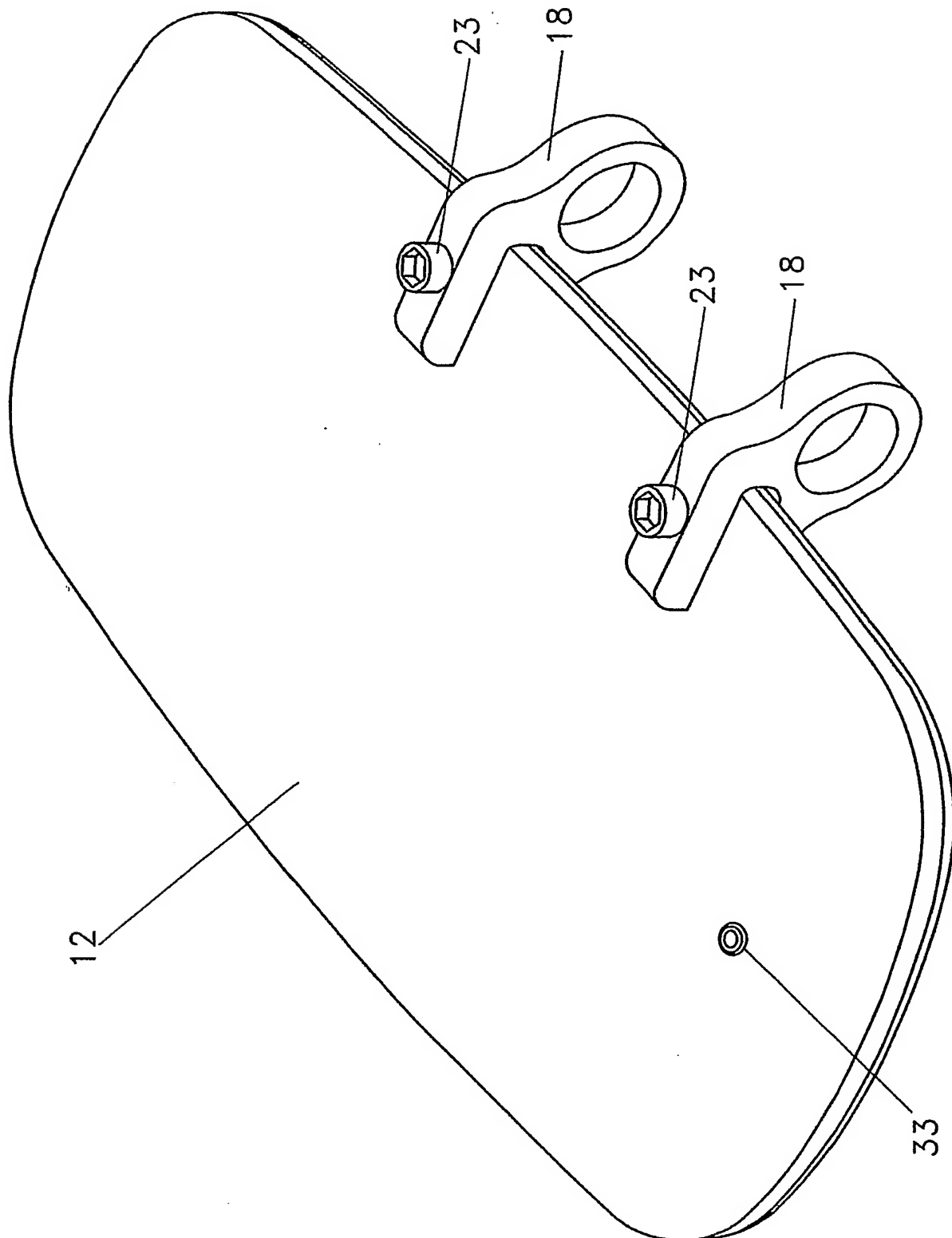


Fig. 4

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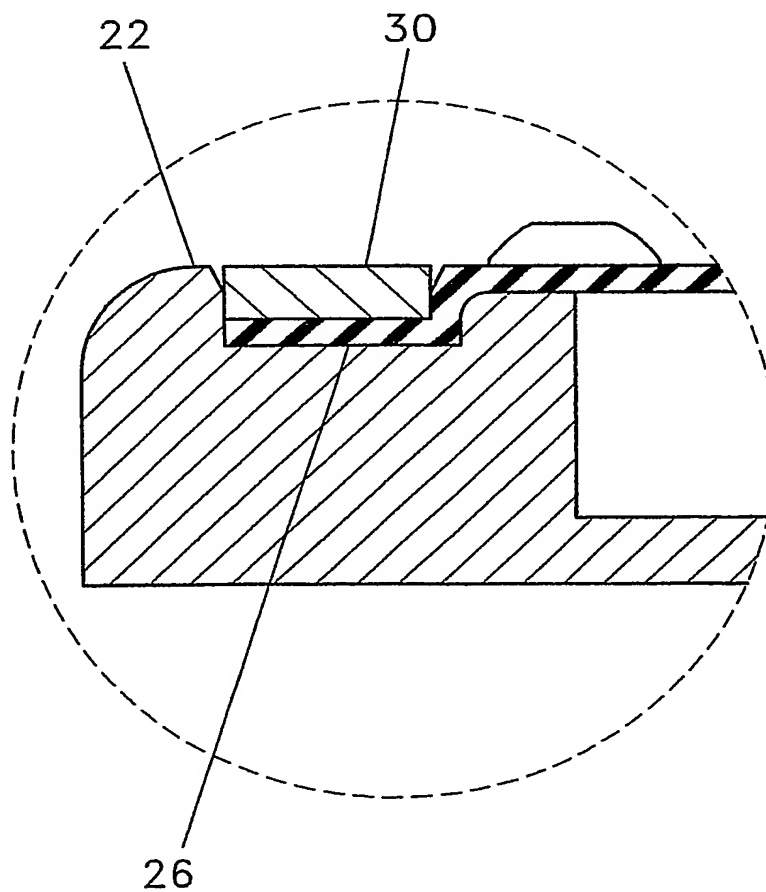
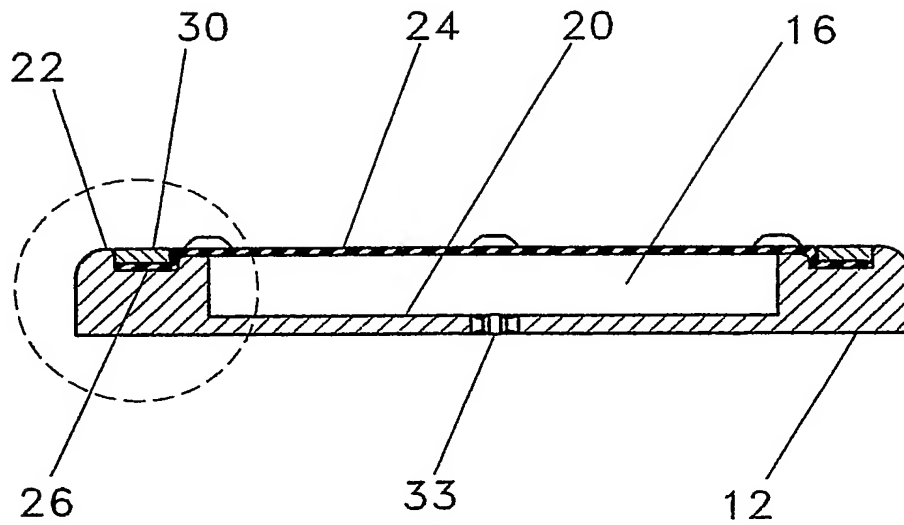


Fig.5

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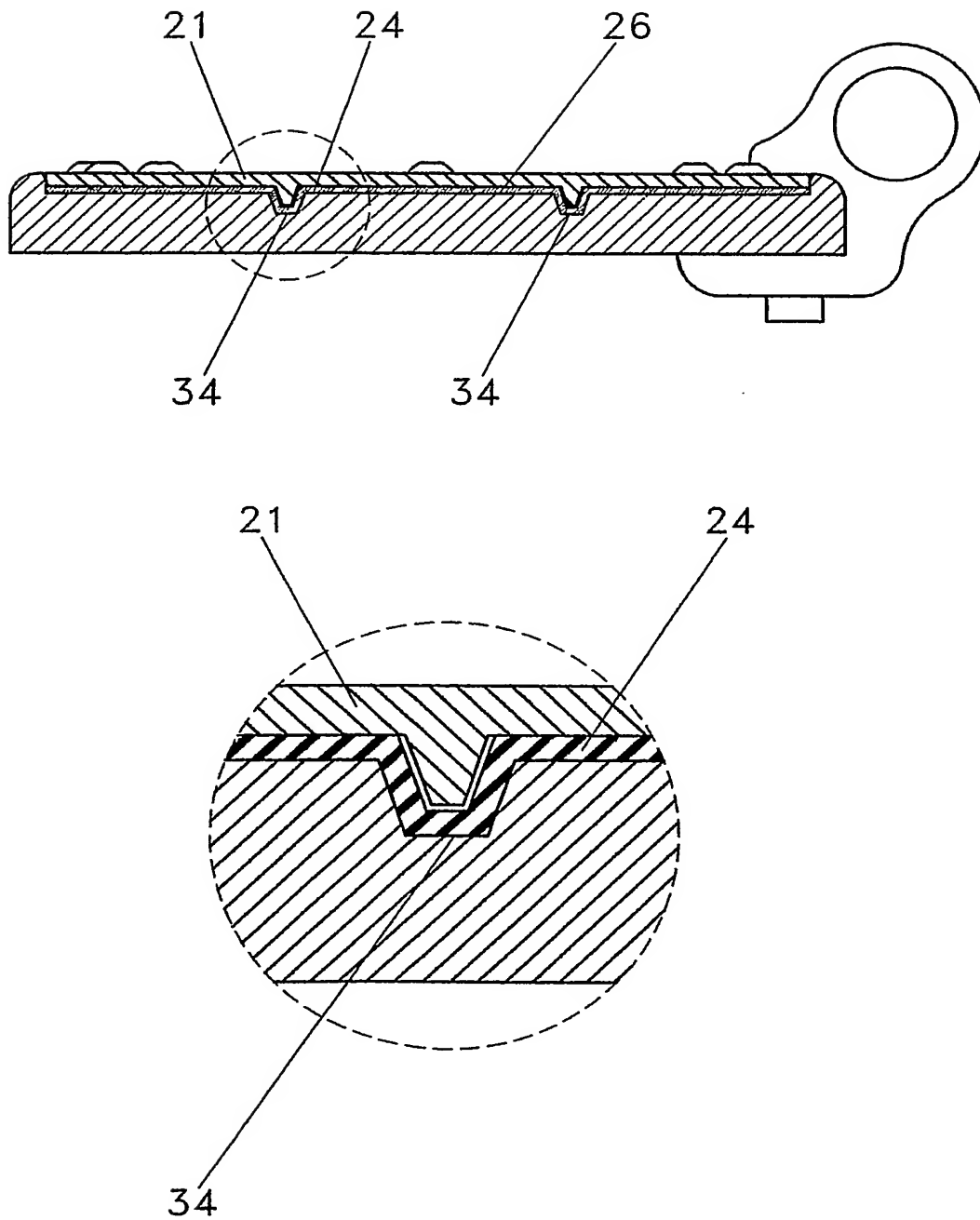


Fig.6

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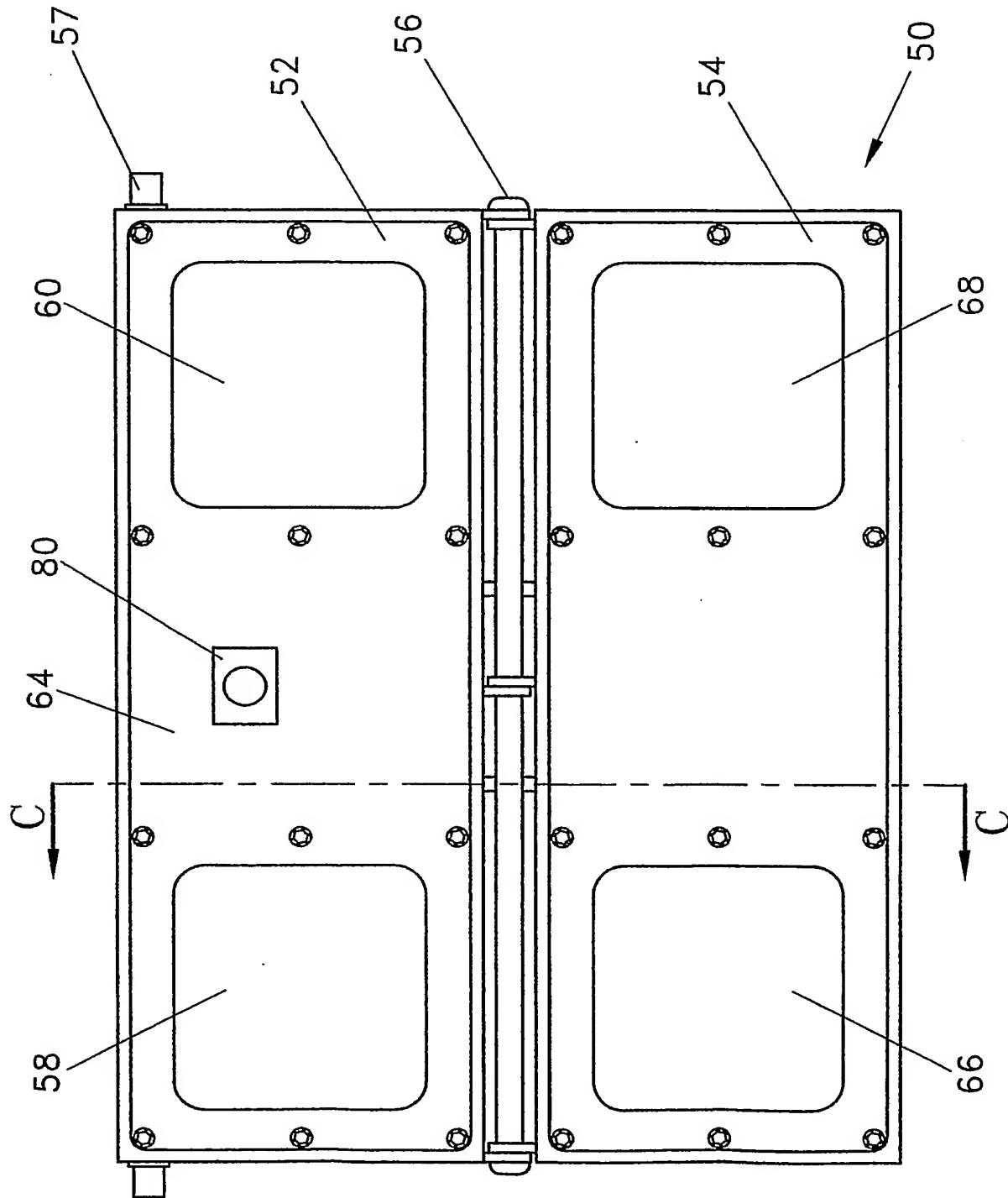


Fig. 7



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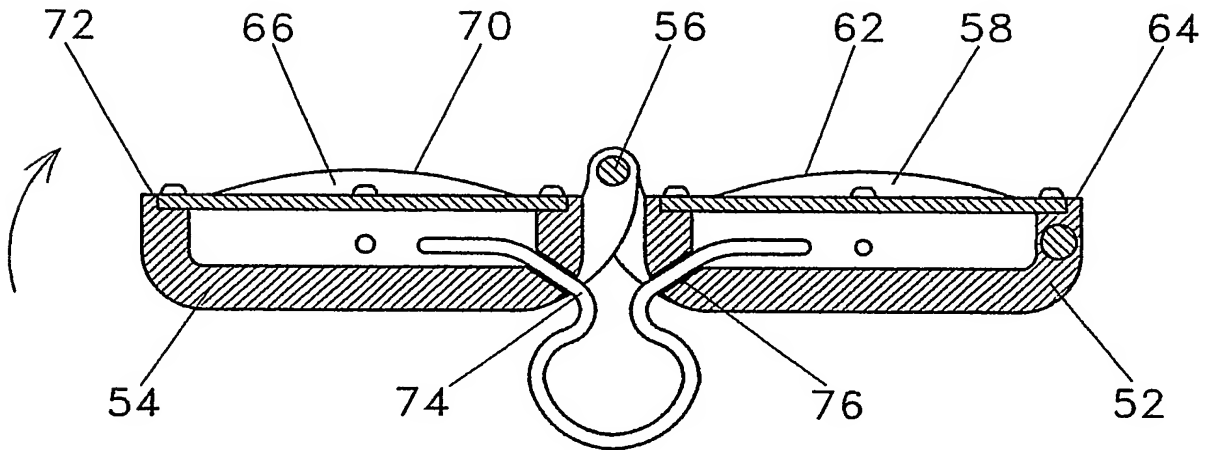


Fig. 8

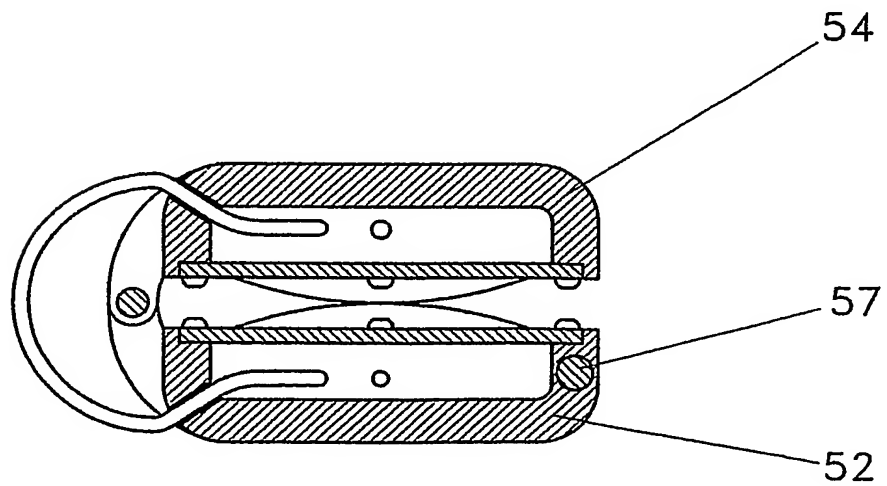


Fig. 9

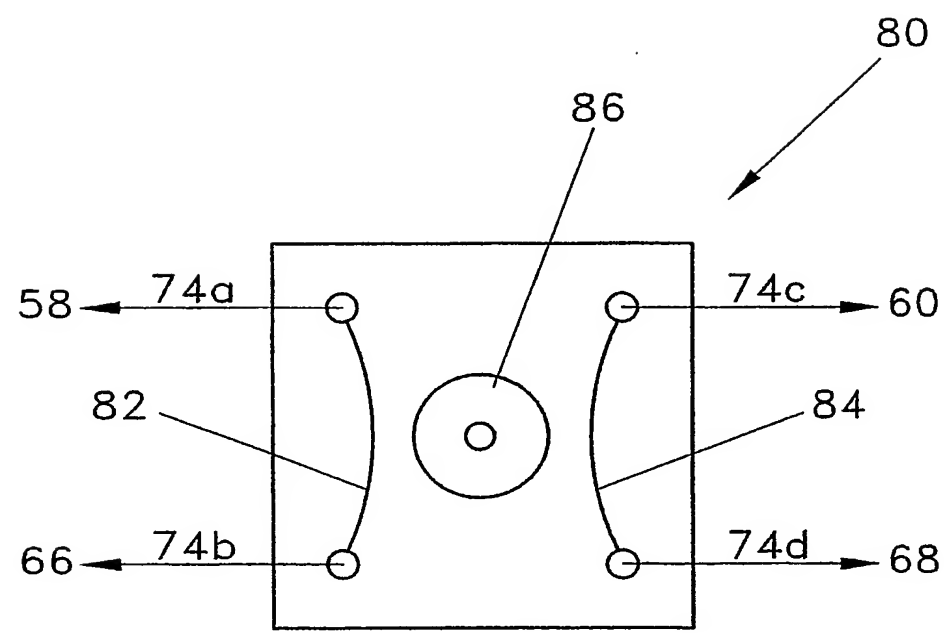


Fig.10

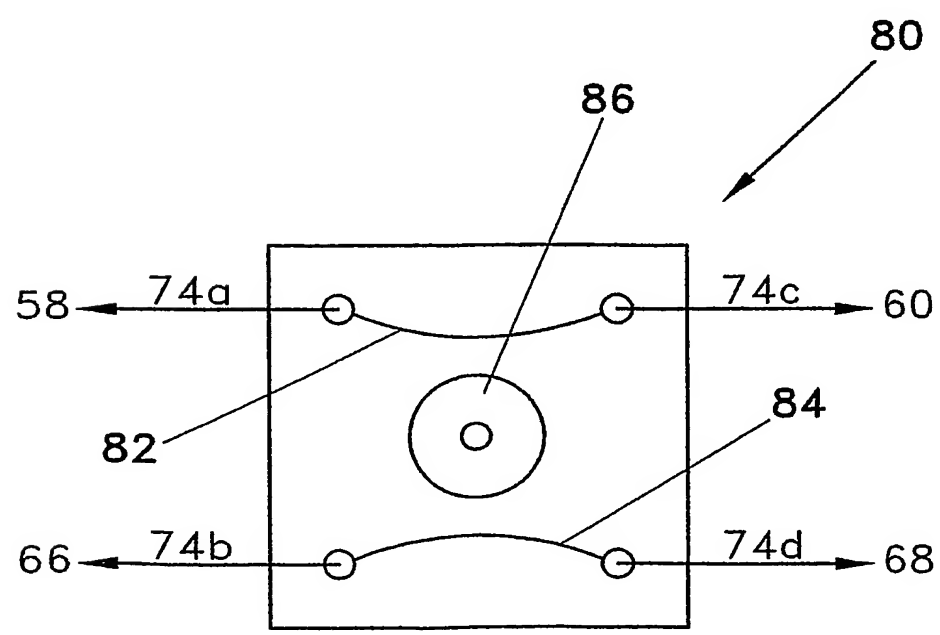


Fig.11

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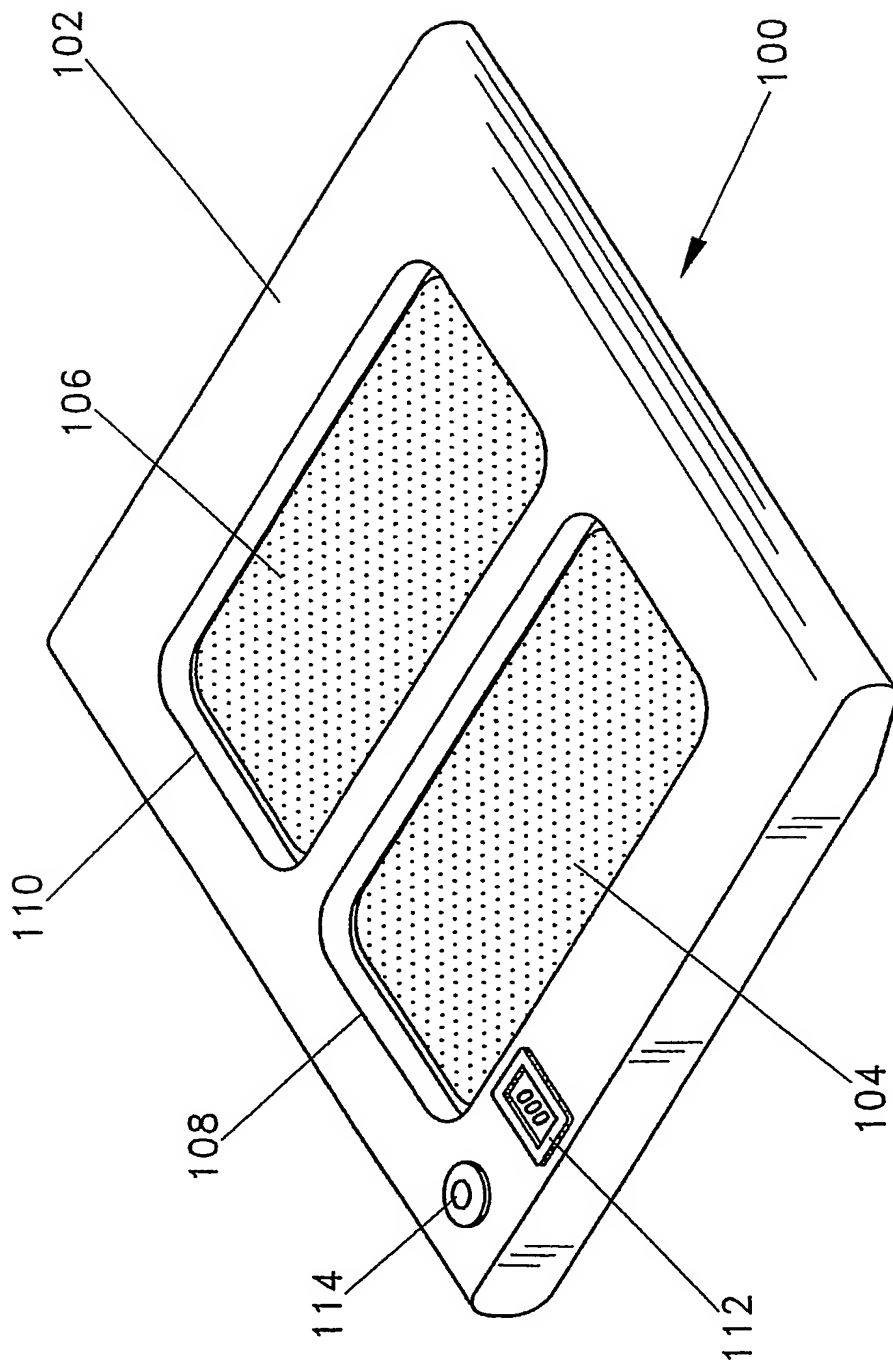


Fig.12

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU03/00698

**A. CLASSIFICATION OF SUBJECT MATTER**Int. Cl. <sup>7</sup>: A63B 23/04, 23/10

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

REFER TO ELECTRONIC DATABASE BELOW

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

DWPI: &amp; keywords: excercise, feet, pneumatic, bladder, inflate, dvt and similar terms.

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, X	GB 2376415 A (HUNTLEIGH TECHNOLOGY PLC) 18 December 2002 See entire document.	1-22, 25-32
P,X	WO 02/066116 A1 (HODGKINSON et al.) 29 August 2002 See figures 1-5.	1, 3-18, 20-22, 26-32
X	US 4146222 A (HRIBAR) 27 March 1979 See figures 1-6.	1-32

☒ Further documents are listed in the continuation of Box C☒ See patent family annex

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search  
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Date of mailing of the international search report

31 JUL 2003

Name and mailing address of the ISA/AU

AUSTRALIAN PATENT OFFICE  
PO BOX 200, WODEN ACT 2606, AUSTRALIA  
E-mail address: pct@ipaustalia.gov.au  
Facsimile No. (02) 6285 3929

Authorized officer

  
JOHN HO

Telephone No : (02) 6283 2329

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU03/00698

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3987506 A (MARKWITZ) 26 October 1976 See column 2 lines 1-48 and figure 1.	1-18, 20-22, 25-32
X	GB 2074034 A (STUCKEY) 28 October 1981 See figures 1-6.	1-22, 25-32
X	WO 99/44690 A1 (POWERSOURCE LLC) 10 September 1999 See figures 1-6a and 11.	1, 3-18, 20-22, 26-32
X	DE 29708365 U1 (GNAN-JANG PLASTICS CO. LTD.) 21 August 1997 See figures 1-4.	1-2, 4-18, 25, 27-32
X	DE 2737734 A1 (VINCI) 7 December 1978 See figures 1-2.	1-2, 4-18, 20-22, 25, 27-32

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU03/00698

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member			
GB	2376415	WO	2002100316		
WO	2002066116	NONE			
US	4146222	NONE			
US	3987506	DE	2436018		
GB	2074034	DE	3115593	FR	2480597
		MY	661/86	US	4405129
WO	9944690	CA	2322001	EP	1059969
		US	6419611	US	6045489
DE	29708365	NONE			
DE	2737734	FR	2392619	IT	1117016
END OF ANNEX					